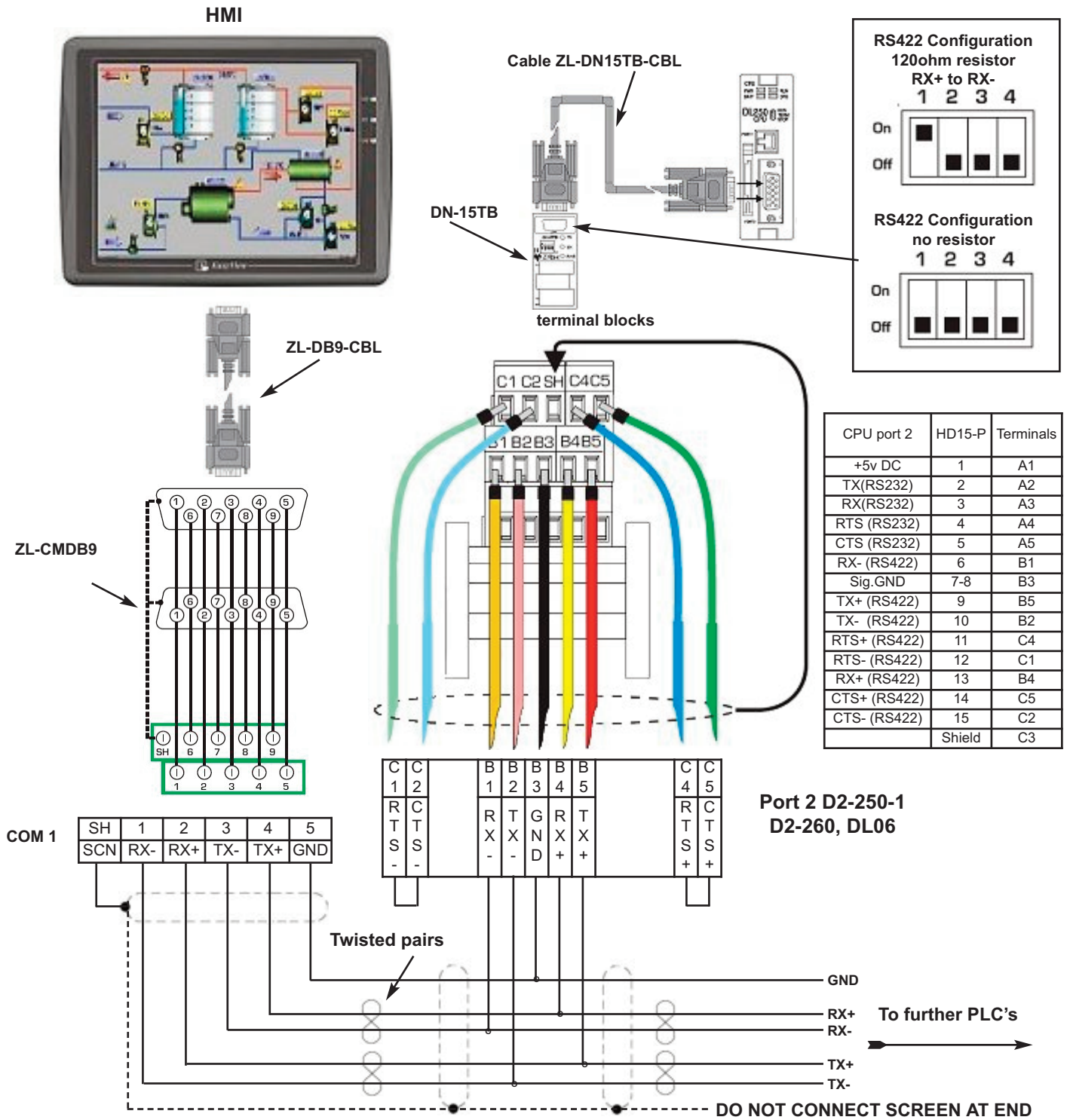


Description:

Connect any MT8000/6000 series HMI via an RS422 network to a High Density 15-pin 'D' port on port 2 of the DL06 or D0-DCM, D2-250-1, D2-260 cpu, D2-DCM and the T1K-MODBUS.



- Notes:**
- When building your own cables we recommend you use a two twisted-pair 22 or 24 AWG stranded, foil and braid shielded cable such as Belden 8133.
 - Separate substantial equi-potential earth wires should be run alongside screened cables to interlink earth points of control cubicles to eliminate fault currents between devices.

					Lamonde Automation own the copyright of this drawing which is supplied in confidence and which must not be reproduced or used for any purpose other than for which it is supplied	
REV.	DESCRIPTION	DATE	BY	CHKD		
Title: MT8000/6000 series HMI to RS422 network wiring via terminal adapters.					DRAWN BY MLD	
					DATE 19/10/2008	
					SCALE not to scale	
Lamonde Automation Ltd.					Part Number: MT8-DN15TB	
Project House, Morris Road, South Nutfield, Surrey. RH1 5SA Tel: 01737 824600						